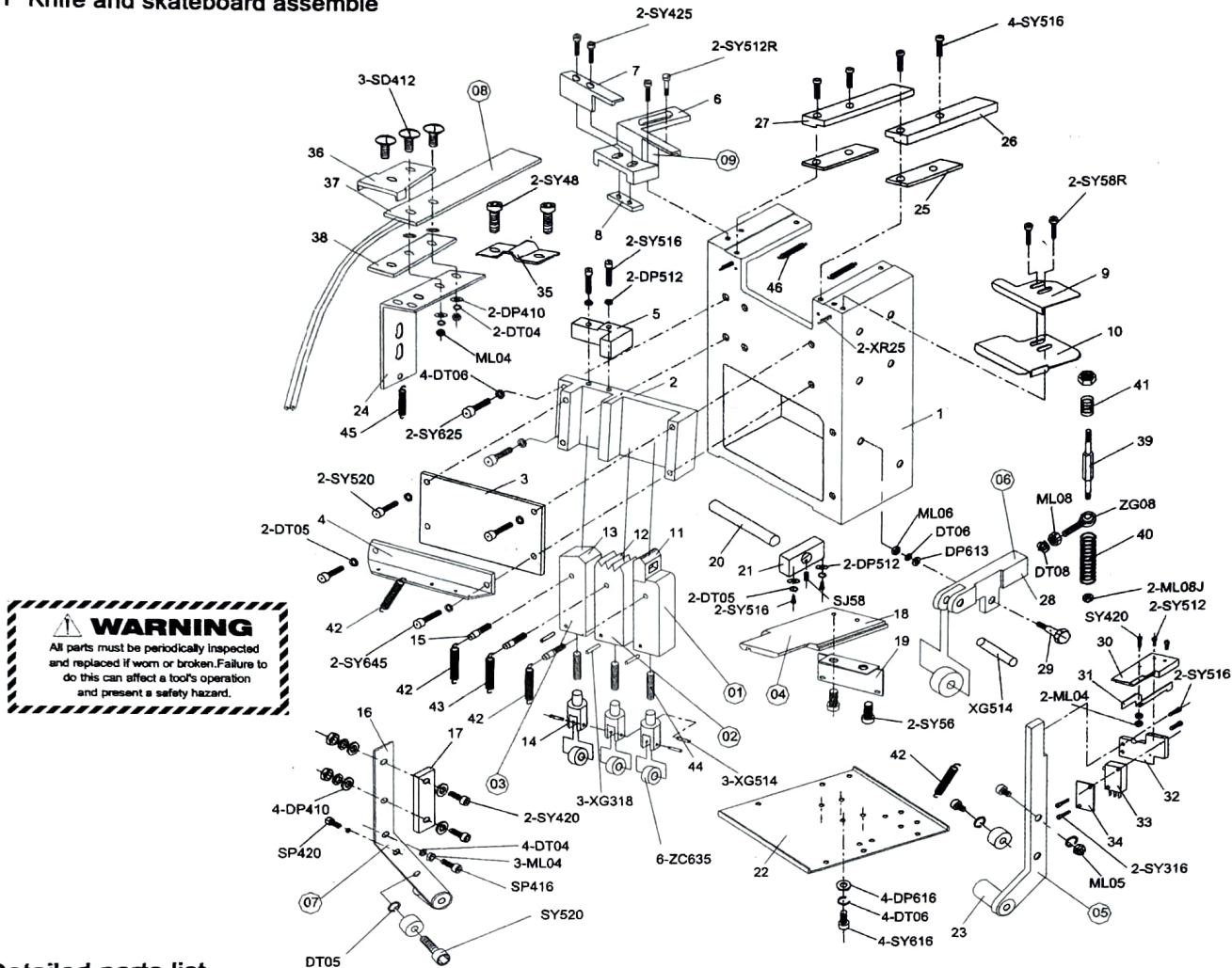


6. AS-10N, AS-11N, AS-13N parts drawing and list
6-1 Knife and skateboard assemble

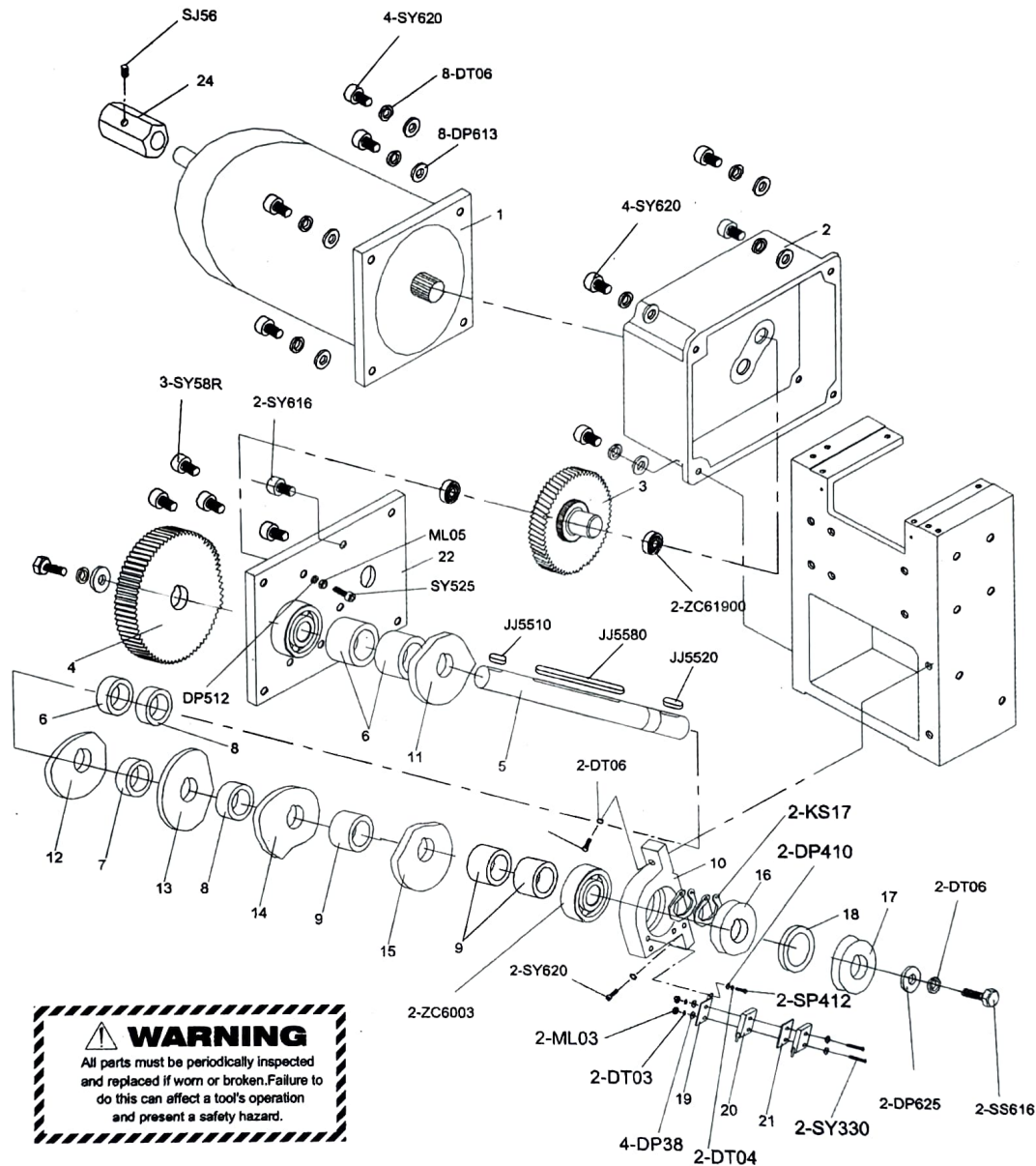


Detailed parts list

No	Code	Description	Qty
1	AS1-11	1# knife combination	1
2	AS1-12	2# knife combination	1
3	AS1-13	3# knife combination	1
4	AS1N-16	Up skateboard combination	1
5	AS1N-15	Skateboard arm down skateboard combination	1
6	AS 1-55	Cross bar combination	1
7	AS1N-51	Electric heating arm combination	1
8	AS1N-52	Electric heating head combination	1
9	AS1-55	Adjustable guide strap slot combination	1
1	A0082	Mechanism base	1
2	AS1-110	Knife base	1
3	AS1-111	Knife base press plate	1
4	AS1-113	Knife base spring rack	1
5	AS1-112	L type knife adjustment	1
6	AS1-516	Adjustable guide strap slot main body	1
7	AS1-517	Adjustable guide strap slot adjusting block	1
8	AS1-518	Adjustable guide strap slot fix slice	1
9	AS1-519	Adjustable insert strap slot up slice	1
10	AS1-520	Adjustable insert strap slot down slice	1
1	AS1-114	1 # knife	1
12	AS1-117	2# knife	1
13	AS1-118	3# knife	1
14	AS1-115	Knife neck	3
15	AS1-116	Knife screw	3
16	A0123	Electric heating arm	1
17	A0111	Electric heating arm heel block	1
18	AS1-104	Up skateboard	1
19	A0115	Up skateboard barrier sheet	1

No	Code	Description	Qty
20	A0119	Rocker arm shaft base	1
21	A0121	Tensioning adjust spring	1
22	A0082	Mechanism base board	1
23	A0122	Skateboard arm	1
24	A0112	Electric heating fixing board	1
25	A0118	Up skateboard backing board	1
26	AS1-102	Right press bar	1
27	AS1-103	Left press bar	1
28	A0107	Cross bar	1
29	AS1-513	Cross bar screw	1
30	A0116	Down skateboard	1
31	A1027	Down skateboard shrapnel	1
32	A0117	Down skateboard base	1
33	EW001	Micro switch, no roller	1
34	AS1-215	Micro switch base sheet	1
35	A1082	Wire press sheet	1
36	A1081	Electric heating press sheet	1
37	A1079	Electric heating head	1
38	A1080	Electric heating Bakelite sheet	1
39	A0108	Connecting nut	1
40	A1100	Tensioning press spring	1
41	A1091	Tensioning adjusting spring	1
42	HL101122	Long extension spring $\phi 1.0 \times \phi 10.8 \times 22$	4
43	HL121020	Short extension spring $\phi 1.2 \times \phi 10 \times 20$	1
44	HY231042	Spring in knife $\phi 2.3 \times \phi 10 \times 42$	3
45	HL050565	Electric heating small spring $\phi 0.5 \times \phi 5 \times 6.5$	1
46	A1092	Skateboard extension spring	2

6-2 Cam and reduction gear box assembly

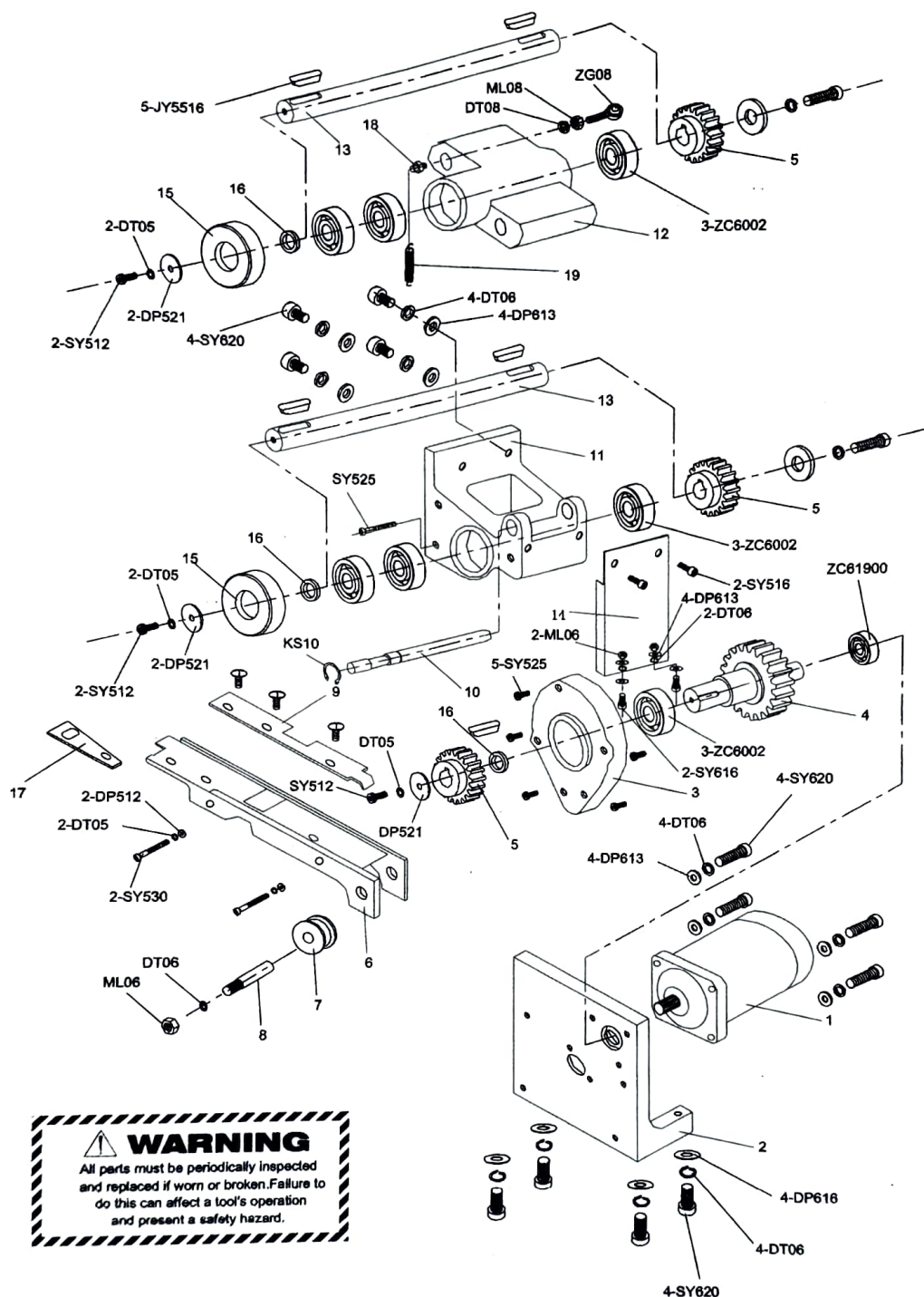


Detailed parts list

No	Code	Description	Qty
1	EA012	DC cam motor	1
2	A0150	Gear box cover	1
3	A0152	Transition gear wheel	1
4	A0151	Output gear wheel	1
5	A0135	Cam shaft	1
6	DJ17298	Cushion ring $\phi 17 \times 29 \times 8$	3
7	DJ172910	Cushion ring $\phi 17 \times 29 \times 10$	1
8	DJ17296	Cushion ring $\phi 17 \times 29 \times 6$	2
9	DJ172912	Cushion ring $\phi 17 \times 29 \times 12$	3
10	AS1-212	Small bearing base	1
11	A0139	Skateboard cam	1
12	AS1-207	3# knife cam	1

No	Code	Description	Qty
13	AS1-208	Electric heating cam	1
14	A0140	2# knife cam	1
15	AS1-205	1# knife cam	1
16	AS1-210	Cross bar reset cam	1
17	A0137	Retreat strap cam	1
18	A1045	Spacer sleeve 3.5mm	1
19	AS1-215	Micro switch base sheet	1
20	AS1-217	Micro switch cushion sheet	1
21	EW002	Micro switch, with roller wheel	2
22	A0125	Cam motor plate	1
23	A0143	Extension fixing plate	1
24	A0153	Motor fixing sleeve	1

6-3 Send and retreat strap assembly

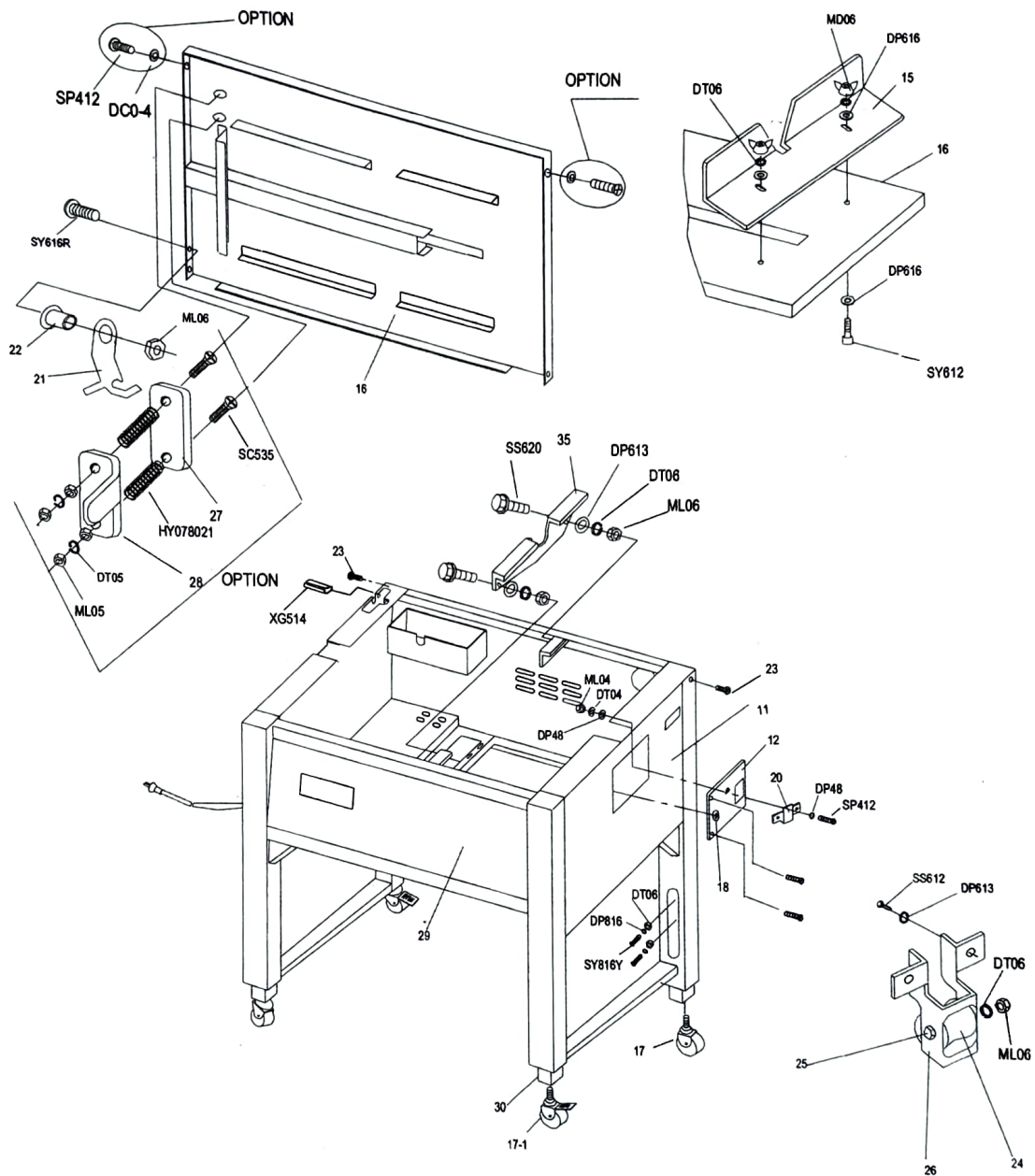


Detailed parts list

No	Code	Description	Qty
1	EA013	DC advance and retreat motor	1
3	A0141	Reduction gear box	1
2	A0142	Motor fixing base	1
4	A0138	Reduction gear	1
5	AS1-317	Down extension deep rubber gear wheel	3
6	AQ102	Strap chute	1
7	AS1-318	Turbine rubber pulley	1
8	A0106	Pulley shaft	1
9	A0103	Strap channel cover	1
10	A0110	Connect shaft	1

No	Code	Description	Qty
11	A0101	Dow[?] extension	1
12	A0100	Up extension	1
13	A0104	Extension shaft	2
14	A0143	Extension support board	1
15	AS1-304	Roller 40mm	2
16	DJ15224	Cushion ring $\phi 15 \times 22 \times 4$	3
17	A0105	Adjust board	1
18	A0109	Spring shaft	1
19	A1105	Send and retreat spring	1

6-4 AS-10N, AS-11N, AS-13N machine frame
6-4-1 AS-10N machine frame

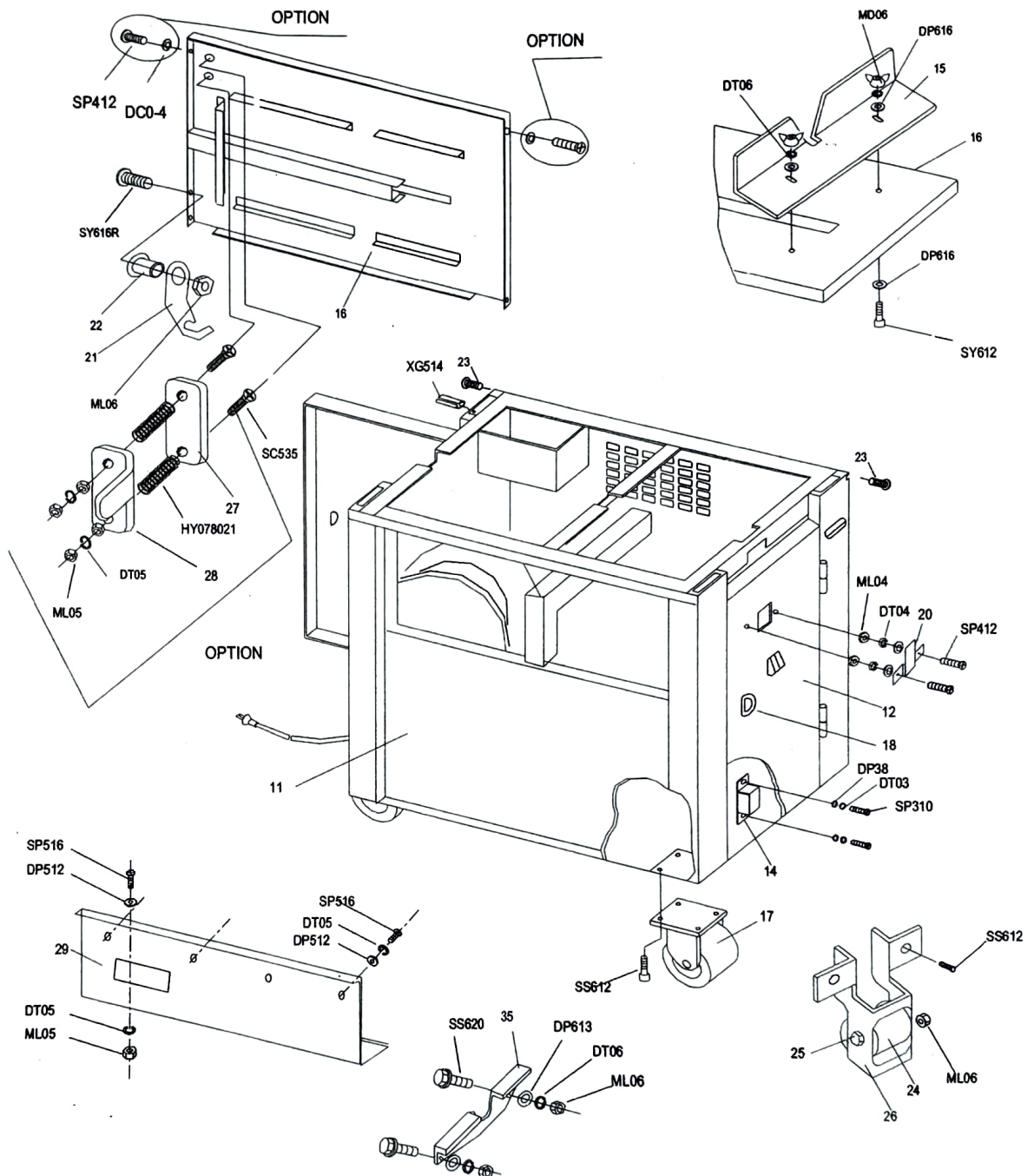


Detailed parts list

No	Code	Description	Qty	remark
11	AS1-1001	AS-10 frame	1	
12	AS1-1004	AS-10 small door	1	
15	AS 1-605	Barrier plastic	1	
16	AS1-1006	AS-10 stainless steel table panel	1	
17	LA1675	Screw stem universal castor	2	
17.1	LB1675	Screw stem universal castor with brake	2	
18	AS 1-608	Door holder plastic cement	1	
20	AS1-601	Guide strap slot for door	1	
21	AS1-610	Arch support, with barrier foot	1	
22	AS1-612	Cover support protruding sleeve	1	

No	Code	Description	Qty	remark
23	SY613RA	Cup head hexagonal screw M6*13	2	
24	AS1-614	Guide strap pulley	1	
25	AS1-615	Guide strap pulley shaft	1	
26	AS1-618	AS-10 guide strap pulley rack	1	
27	AS1-617	Interrupt micro switch cushion	1	option
28	AS1-618	Interrupt micro switch contact sheet	1	option
29	AS1-1002	AS-10 control panel	1	
30	AS1-1003	AS-10 leg tube	4	
35	AS 1-625	AS-10,11,13 center support	1	

6-4-2 AS-11N machine frame

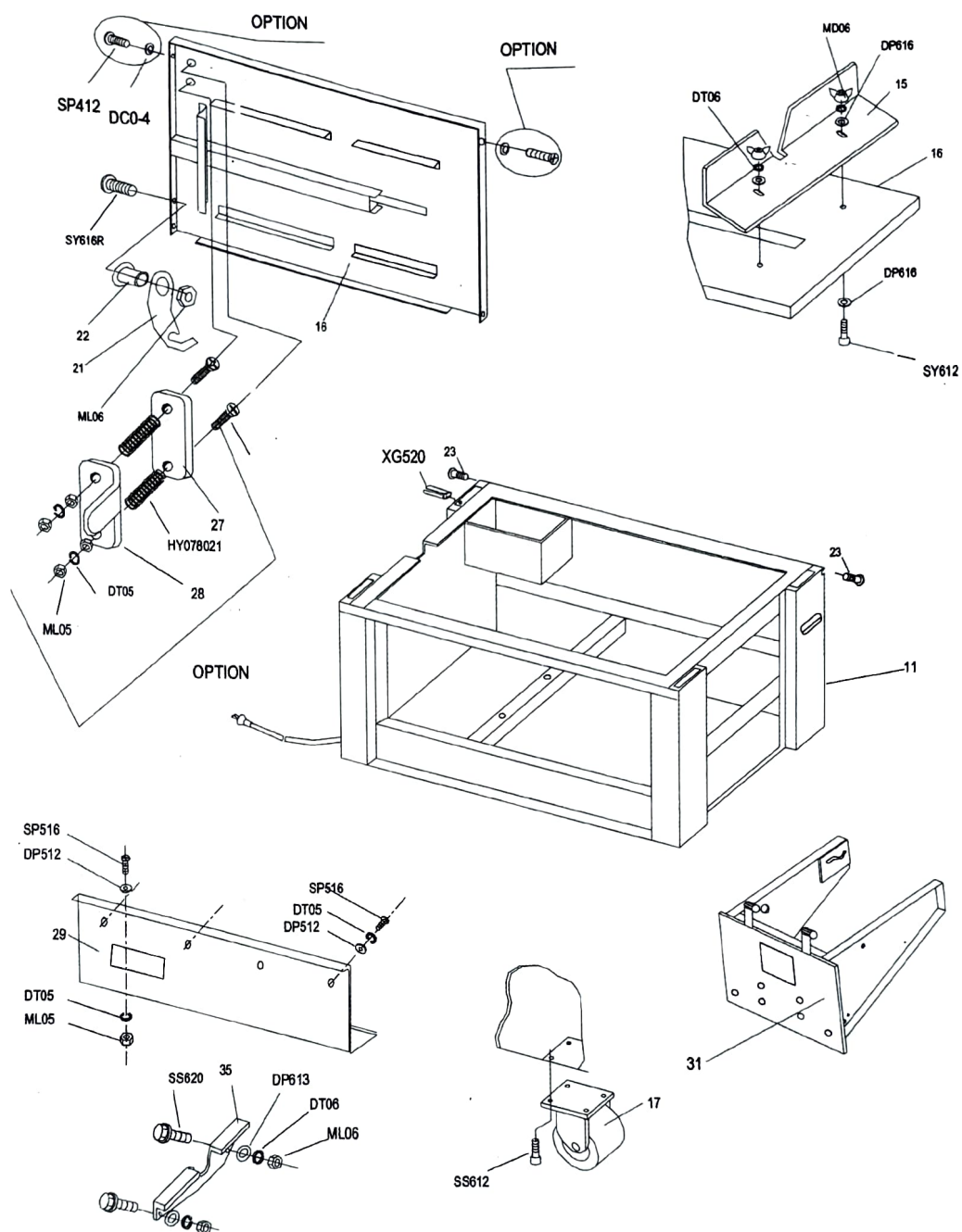


Detailed parts list

No	Code	Description	Qty	remark
11	AS1-1101	AS-11 frame	1	
14	CD50	Door magnet	4	
15	AS 1-605	Barrier plastic	1	
16	AS1-1106	AS-11,13 stainless steel up cover	1	
17	LA75	Flattop universal castor	2	
17	LB75	Flattop universal castor with brake	2	
18	AS 1-608	Door holder plastic cement	2	
19	AS1-609	Mechanism base plate	1	
20	AS1-601	Guide strap slot for door	1	

No	Code	Description	Qty	remark
21	AS1-611	Arch support	1	
22	AS1-612	Cover support protruding sleeve	1	
23	SY613RA	Cup head hexagonal screw M6*13	2	
24	AS1-614	Guide strap pulley	1	
25	AS1-615	Guide strap pulley shaft	1	
26	AS1-624	AS-11,12 guide strap pulley rack	1	
27	AS1-617	Interrupt micro switch cushion	1	option
28	AS1-618	Interrupt micro switch contact sheet stainless iron	1	option
29	AS1-1102	AS-11,13 front panel	1	

6-4-3 AS-13N machine frame parts

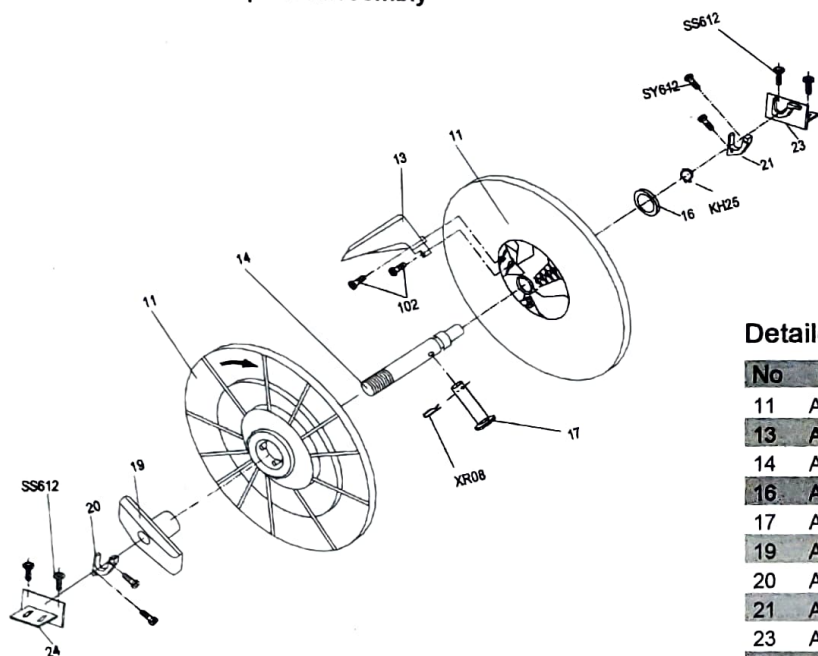


Detailed parts list

No	Code	Description	Qty	remark
11	AS1-1301	AS-13 low table frame	1	
15	AS1-605	Barrier plastic	1	
16	AS1-1106	AS-11,13 stainless steel up cover	1	
17	LA75	Flattop universal castor	2	
17	LB75	Flattop universal castor with brake	2	
19	AS1-609	Mechanism base plate	1	
21	AS1-611	Arc support	1	
22	AS1-612	Cover support protruding sleeve	1	
23	SY613RA	Cup head hexagonal screw M6*13	2	
27	AS1-617	Interrupt micro switch cushion	option	
28	AS1-618	Interrupt micro switch contact sheet stainless iron	option	
29	AS1-1102	AS-11,13 front panel	1	
31	AS1-1302	AS-13 strap rack	1	

6-5 Strap reel and brake assembly

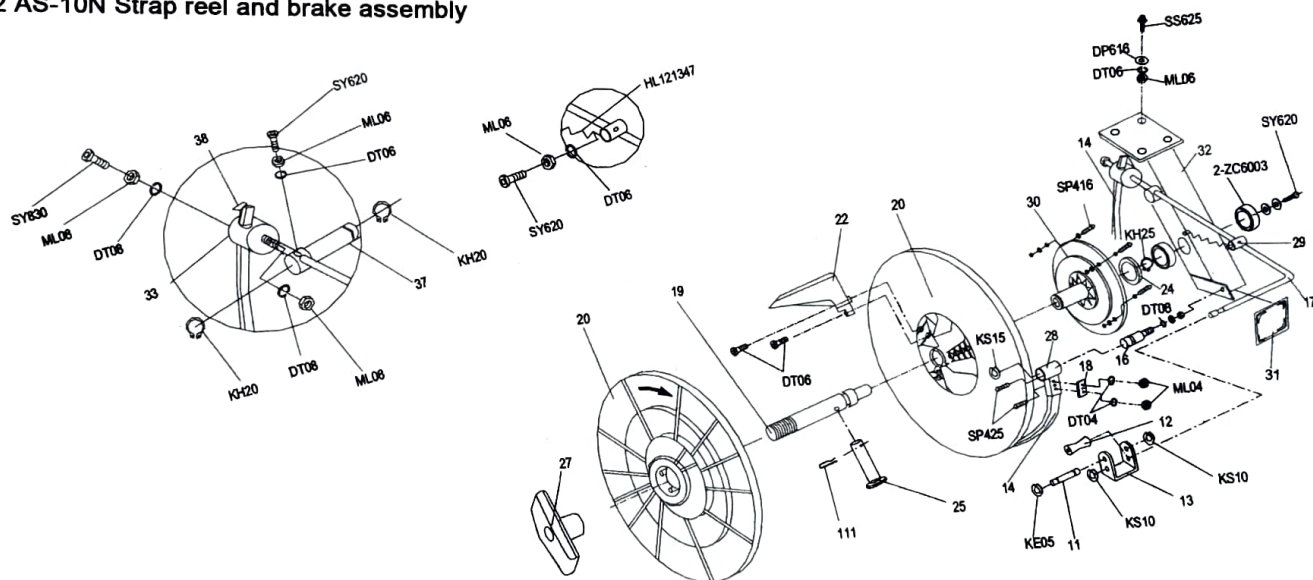
6-5-1 AS-11N strap reel assembly



Detailed parts list

No	Code	Description	Qty	remark
11	AS 1-700	Plastic strap reel	2	
13	AS1-703	Strap reel claw	3	
14	AS1-809	AS-11N, 13N strap reel shaft	1	
16	AS1-706	Strap reel cushion ring	1	
17	AS 1-707	Round head strap reel pin shaft $\phi 8$	1	
19	AS1-709	strap reel handle	1	
20	AS1-710	Nylon bracket (left)	1	
21	AS1-711	Nylon bracket (right)	1	
23	AS1-1110	AS-11 strap reel left support	1	AS-11
23	AS1-1210	AS-12 strap reel left support	1	AS-12
24	AS1-1111	AS-11 strap reel right support	1	AS-11
24	AS1-1211	AS-12 strap reel right support	1	AS-12

6-5-2 AS-10N Strap reel and brake assembly

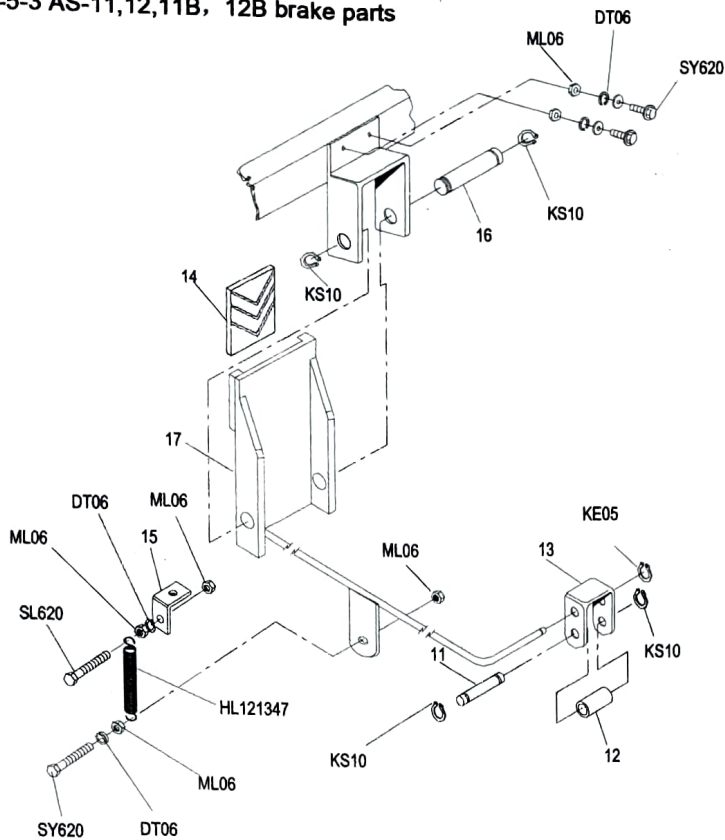


Detailed parts list

No	Code	Description	Qty
11	AS1-801	Brake rod pulley	1
12	AS1-802	Brake pulley	1
13	AS1-803A	Brake rod roller wheel support	1
14	AS1-804	Brake belt	1
16	AS1-806	Brake belt small shaft	1
17	AS 1-807	AS-10 brake rod	1
18	AS1-808	Brake belt press plate	1
19	AS1-704	AS-10 strap reel shaft	1
20	AS1-700	Plastic strap reel	2
22	AS1-703	Strap reel claw	3
24	AS1-705	Strap reel cushion Y type	1

No	Code	Description	Qty
25	AS1-707	Round head strap reel pin shaft $\phi 8$	1
27	AS1-709	Strap reel handle	1
28	AS1-818	Brake U type joint	1
29	AS1-823	Brake small shaft	1
30	AS1-820	Brake wheel	1
31	AS1-823	Plastic square cover	1
32	AS1-822	AS-10 brake belt wheel support	1
33	AS1-819	Belt joint	1
37	AS1-826	Brake rod fixing shaft	1
38	AS1-800	L type cushion sheet	1

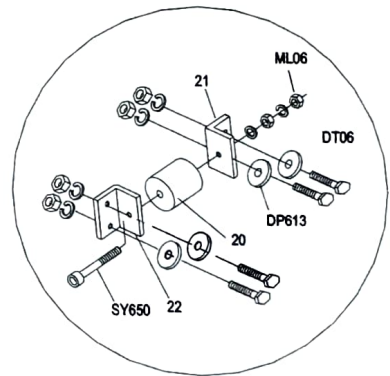
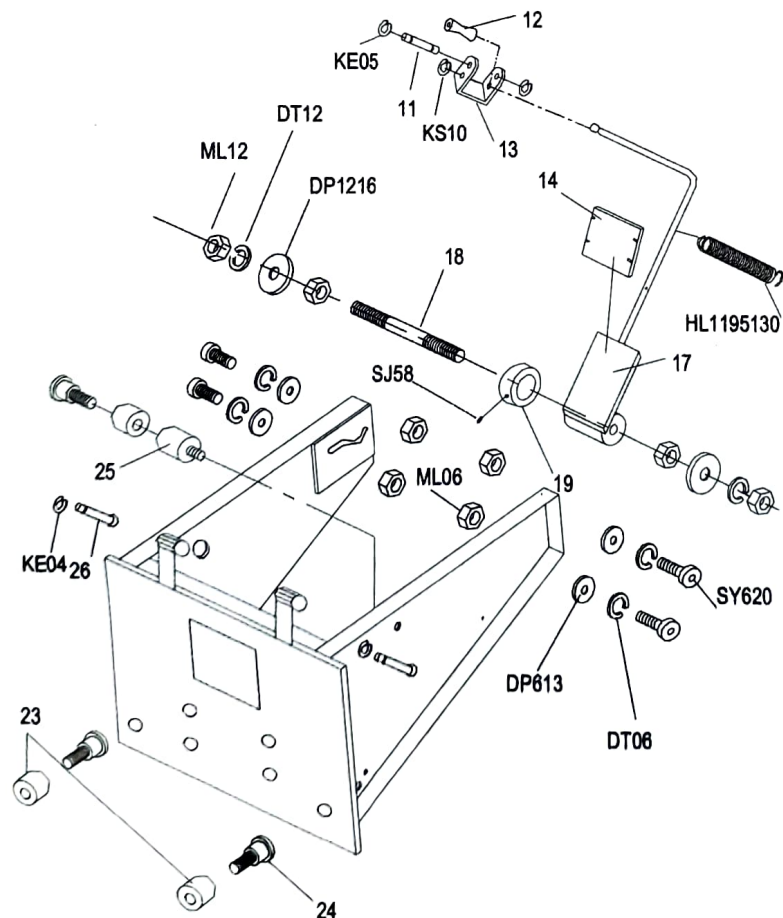
6-5-3 AS-11,12,11B, 12B brake parts



Detailed parts list

No	Code	Description	Qty
11	AS 1-801	Brake rod pulley	1
12	AS 1-802	Brake pulley	1
13	AS1-803	AS-11,12, 13 Brake rod roller wheel rack	1
14	AS1-814	Brake belt	1
15	AS1-815	Spring base	1
16	AS1-816	Brake rod shaft	1
17	AS1-817	AS-11, 12 brake rod	1
18	AS1-811	AS-11,12 brake support	1

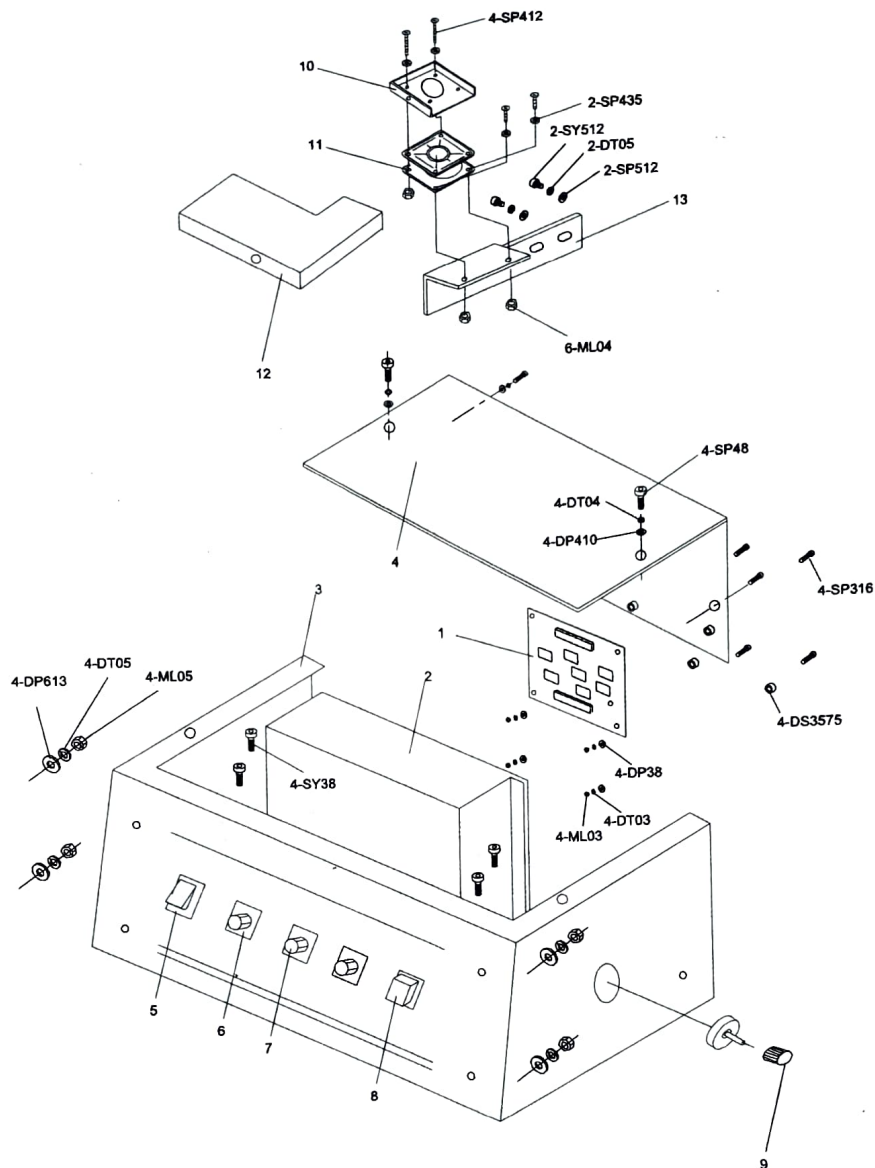
6-5-4 AS-13,13B brake parts



Detailed parts list

No	Code	Description	Qty
11	AS1-801	Brake rod pulley	1
12	AS1-802	Brake pulley	1
13	AS1-803	AS-11,12, 13 Brake rod roller wheel rack	1
14	AS1-814	Brake belt	1
17	AS1-827	AS-13 low table brake rod	1
18	AS1-828	Fixed strengthen rod	1
19	AS1-829	Spacer ring	2
20	AS1-810	AS-13 guide belt pulley nylon	1
21	AS1-833A	AS-13 pulley rack (left)	1
22	AS1-833B	AS-13 pulley rack (right)	1
23	AS1-813	Strap rack cushion block	3
24	AS1-824	AS-13 adjust screw bolt	3
25	AS1-812	Guide pole	1
26	AS1-812	Insert pin $\Phi 5 \times 65$	2

6-6 AS-10N,11N,13N electrical parts



Detailed parts list

No	Code	Description	Qty
1	APC-10N1	PC board combination ,APC-10N1	1
2	ED001	250W switch power supply	1
3	A0080	Electrical box	1
4	A0081	Electrical box cover	1
5	EK002	Red switch	1
6	EP002	Potentiometer 250K	4
7	UN001	Rotate button (black)	3
8	EN002	Green button	1
9	UN002	Rotate button (red)	1
10	AS1-905	Heat proof cover rack	1
11	EF001	Micro fan 24VDC	1
12	AS 1-904	Heat proof cover	1
13	A0134	Fan rack	1

7. Electrical schematic diagram

